

-TOOLS REQUIRED-

Metric Socket Set • Combination Wrench Set • Torque Wrench • Torx Socket Set

-REMOVAL-

1. *Removing the stock muffler.*
 - a) **Remove the (2) stock exhaust springs connecting muffler to header.**
 - b) **While securely supporting the muffler, remove the muffler mount bolt.**
 - c) **Carefully remove stock muffler assembly from the stock header.**

-INSTALLATION-

1. *Small parts installation.*
 - a) **Install muffler clamp heat shield. (Note: Some trimming may be required.)**
 - b) **Slide muffler clamp onto muffler.**
2. *Installing the Yoshimura Slip-On System.*
 - a) **Install Yoshimura tailpipe onto stock header. (Note: Some twisting of tailpipe and/or muffler may be required to align muffler mount holes. Remove springs if necessary.)**
 - b) **Bolt muffler clamp to muffler mount bracket using the hardware supplied in the kit in conjunction with the stock washer. See diagram for proper orientation and order of hardware. (Note: Aluminum Spacer will not be used on F700GS model.)**
 - c) **Torque muffler mount bolt to 12lb-ft. (1.6kg-m, 16Nm)**
 - d) **Re-install stock exhaust springs onto header to tailpipe connection.**
3. *Fitment check and Notes.*
 - a) **Before starting motorcycle, check for proper clearance between new exhaust system and rear suspension (i.e. tire, swing-arm, brake, rear shock, engine, and etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura Tech Department at (800) 634-9166 / in CA (909) 628-4722.**
 - b) **It is recommended that the muffler and tailpipe be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.**
 - c) **NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.**