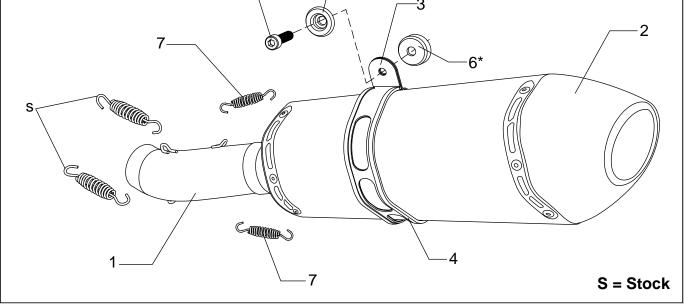


STREET SERIES

Qualified Manufacturer Declared "Replacement Part"

APPLICATION

	CATION	T			
YEAR		MODEL			
2011~2015		BMW F700GS			
2011~2016		BMW F800GS			
PRODU	ICT				
1585020220		R77 SS Slip-On Exhaust with Carbon Fiber Sleeve; Carbon Fiber Endcap			
1585020520		R77 SS Slip-On Exhaust with Stainless Steel Sleeve; Carbon Fiber Endcap			
		-			
\square	In the state of California, it is illegal to modify the emission control system, which includes the fuel injection of any vehicle.				
$\mathbf{\bigcirc}$					
	You must know how to remove and replace your stock exhaust in order to install this product otherwise have it installed by a professional				
\bigcirc	mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new Yoshimura exhaust				
_	depending on the app				
	Read through all instructions before beginning installation. Exhaust system can be extremely hot. Let motorcycle cool down before installation. Always wear hand and eye protection and take precautionary measures to avoid injury.				



No.	Part #	Description	Qty
1	15850-435	Yoshimura Tailpipe	1
2		Yoshimura Muffler	1
	CRR77F126WL	Carbon Fiber Sleeve	
	SRR77F126WL	Stainless Steel Sleeve	
3		Muffler Clamp	1
	1121-MPCA	CF Sleeve	
	1121-MPCAX	SS Sleeve	
4	HT SHLDR77	Muffler Clamp Heat Shield	1
5	M8X30	8mm x 30mm Socket Head Cap Screw	1
6*	7X25SPC-8	Aluminum Spacer	1
		(FOR '11-'12F800GS ONLY)	
7	RACE-SPS-1	Medium Exhaust Spring	2
**	INS-04-K	Low Volume Sound Insert	1
**	ST-200	Spring Puller	1
**	17029	Yoshimura Sticker Sheet	1

5420 Daniels Street Chino, CA 91710 Tel (800) 634-9166 Fax (909) 591-2198 <u>www.yoshimura-rd.com</u> 1585020(220,520)_2.doc <u>www.yoshimura-rd.com</u>

-TOOLS REQUIRED-

Metric Socket Set • Combination Wrench Set • Torque Wrench • Torx Socket Set

-REMOVAL-

1. Removing the stock muffler.

- a) Remove the (2) stock exhaust springs connecting muffler to header.
- b) While securely supporting the muffler, remove the muffler mount bolt.
- c) Carefully remove stock muffler assembly from the stock header.

-INSTALLATION-

1. Small parts installation.

- a) Install muffler clamp heat shield. (Note: Some trimming may be required.)
- b) Slide muffler clamp onto muffler.

2. Installing the Yoshimura Slip-On System.

- a) Install Yoshimura tailpipe onto stock header. (Note: Some twisting of tailpipe and/or muffler may be required to align muffler mount holes. Remove springs if necessary.)
- b) Bolt muffler clamp to muffler mount bracket using the hardware supplied in the kit in conjunction with the stock washer. See diagram for proper orientation and order of hardware. (Note: Aluminum Spacer will not be used on F700GS model.)
- c) Torque muffler mount bolt to 12lb-ft. (1.6kg-m, 16Nm)
- d) Re-install stock exhaust springs onto header to tailpipe connection.

3. Fitment check and Notes.

- a) Before starting motorcycle, check for proper clearance between new exhaust system and rear suspension (i.e. tire, swing-arm, brake, rear shock, engine, and etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura Tech Department at (800) 634-9166 / in CA (909) 628-4722.
- b) It is recommended that the muffler and tailpipe be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.
- c) NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.

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