



YOSHIMURA

RESEARCH&DEVELOPMENT OF AMERICA, INC.

5420 DANIELS STREET STE A, CHINO CA., 91710 · (800) 634-9166 · (909) 628-4722 · FAX (909) 591-2198

www.yoshimura-rd.com

Street Series

Qualified Manufacturer Declared "Replacement Part"

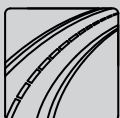
2007~2008

Yamaha R1

1313272 (CF/CF)

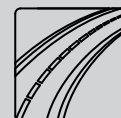
1313275 (SS/CF)

TRC Stainless Steel Slip-On



All Street Series systems are:

- Slip-on/Bolt-on applications that do not require tampering with the vehicle's emissions control system.
- CARB/EPA tail-pipe emissions compliant.
- Marked with appropriate EPA noise labels.
- Not tested for EPA new vehicle noise compliance.



You must know how to remove and replace your stock exhaust in order to install this product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new Yoshimura exhaust depending on the application. Read through all instructions before beginning installation. Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

Tools Needed:

10mm and 12mm Sockets	Torque Wrench
3/8" Ratchet and Extension	13/64" Drill Bit
3mm and 4mm Allen Wrench	Electric Drill
#2 Phillips Screwdriver	Safety Glasses

Installation Steps:

- 1 Remove front and rear seats (front seat is retained by two bolts under rear of seat pad).
- 2 Remove two rubber covers, rear cowling bolt and two plastic fasteners (see Fig. 1). Remove top section of rear cowling by sliding it backwards being careful not to break off the plastic tabs around outside edges.

NOTE: Rear seat locking cable should be disconnected (see Fig. 2).

- 3 Remove stock muffler mount bolt covers (see Fig. 3).
- 4 Unbolt and remove stock right side upper exhaust cover (see Fig 4).

NOTE: Be careful not to break off the plastic clip on back of the upper cover.

- 5 Loosen stock tailpipe collector clamps. Unbolt stock muffler mount bolts under rear cowling. Tilt muffler(s) sideways and carefully remove left and right mufflers.
- 6 Install supplied muffler clamp heat insulators into muffler clamps. Slide muffler clamps over Yoshimura mufflers (see Fig. 7 on page 4 for correct orientation).
- 7 Replace stock spacers in frame rubber bushings with aluminum spacers supplied (see Fig. 7 on page 4 for correct orientation).



Fig. 1

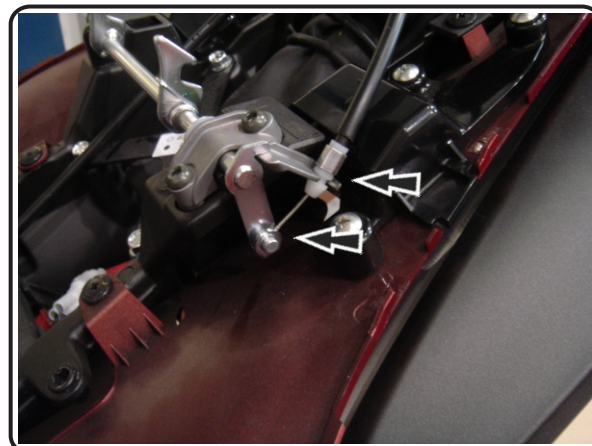


Fig. 2

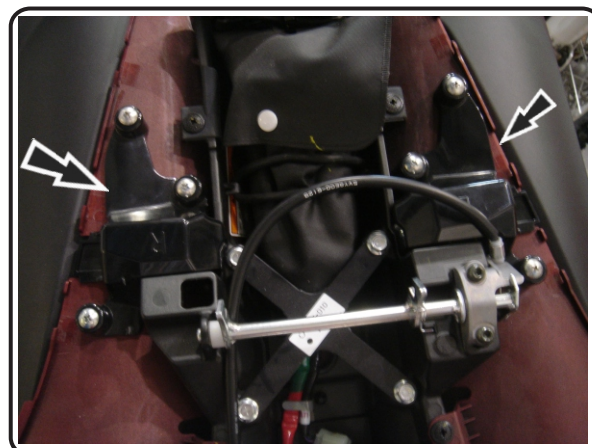


Fig. 3

- 8 Slip collector clamp over inlet of Yoshimura slip-on. Slide slip-ons onto stock pipes (Note: this system does not use stock mid pipe gaskets. Mount muffler clamp to stock mounting position under rear cowling. Do not torque bolts at this time. (See Fig. 7 on page 4).
- 9 Check muffler position to ensure it is the same from right to left. In some cases the muffler will have to be held and the tailpipe twisted to adjust alignment. Finally check the mufflers from the rear to ensure they are correctly positioned.
- 10 Torque muffler clamp bolts to 2.3 kg-m (16.5 lb-ft).
- 11 Drill a 13/64" hole through the end of the stock mid pipes at the center of the securing hole in Yoshimura tailpipe (see Fig.5 & 6).

CAUTION: Always wear eye protection when using any power tool.

- 12 Install securing rivet into drilled hole, slide stainless steel exhaust clamp over rivet and torque clamp to 1.25 kg-m (9 lb-ft).
- 13 Reinstall stock heat shield using stock bolts (see Fig. 4).
- 14 Install Yoshimura heat shield on left tailpipe with supplied bolts (see Fig. 6).
- 15 It is recommended that the entire exhaust system be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.
- 16 Before starting motorcycle, check for proper clearance between new exhaust system and motorcycle (i.e. Bodywork, swing-arm, etc.). If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech. dept. at (800)634-9166 / in CA (909)628-4722

NOTE: After starting motorcycle, it is normal for new exhaust system and mufflers to emit smoke until oil residue burns off.



Fig. 4

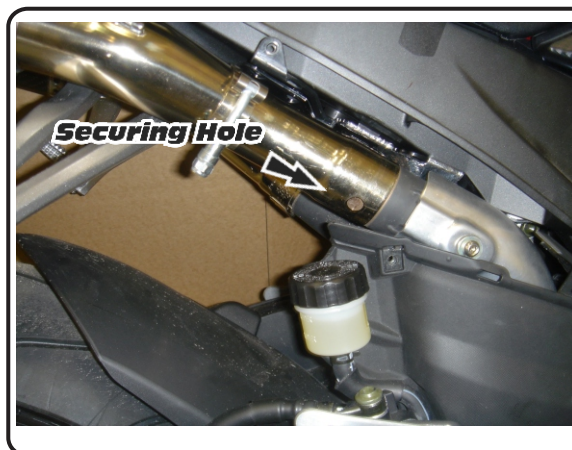


Fig. 5

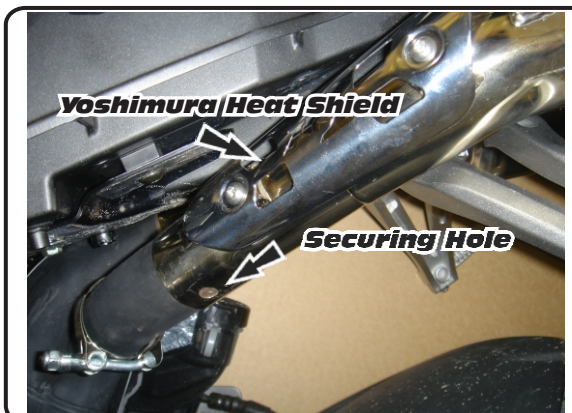


Fig. 6

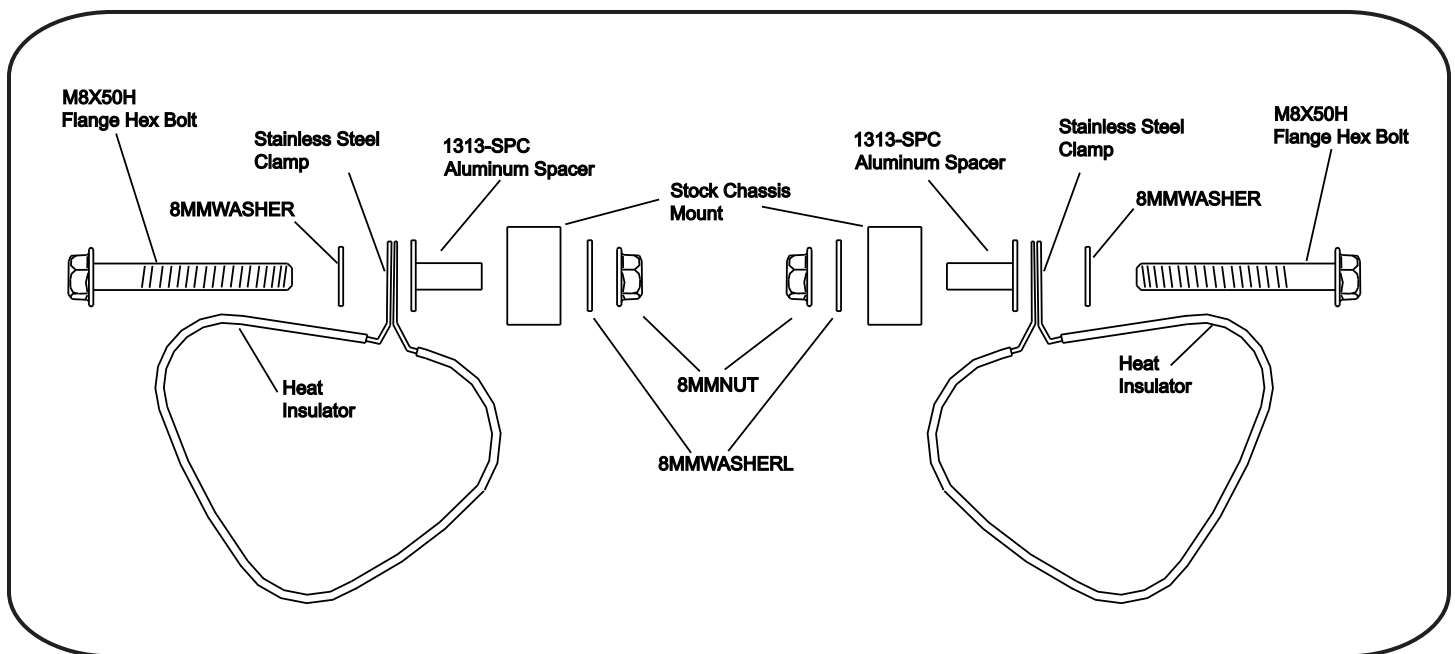
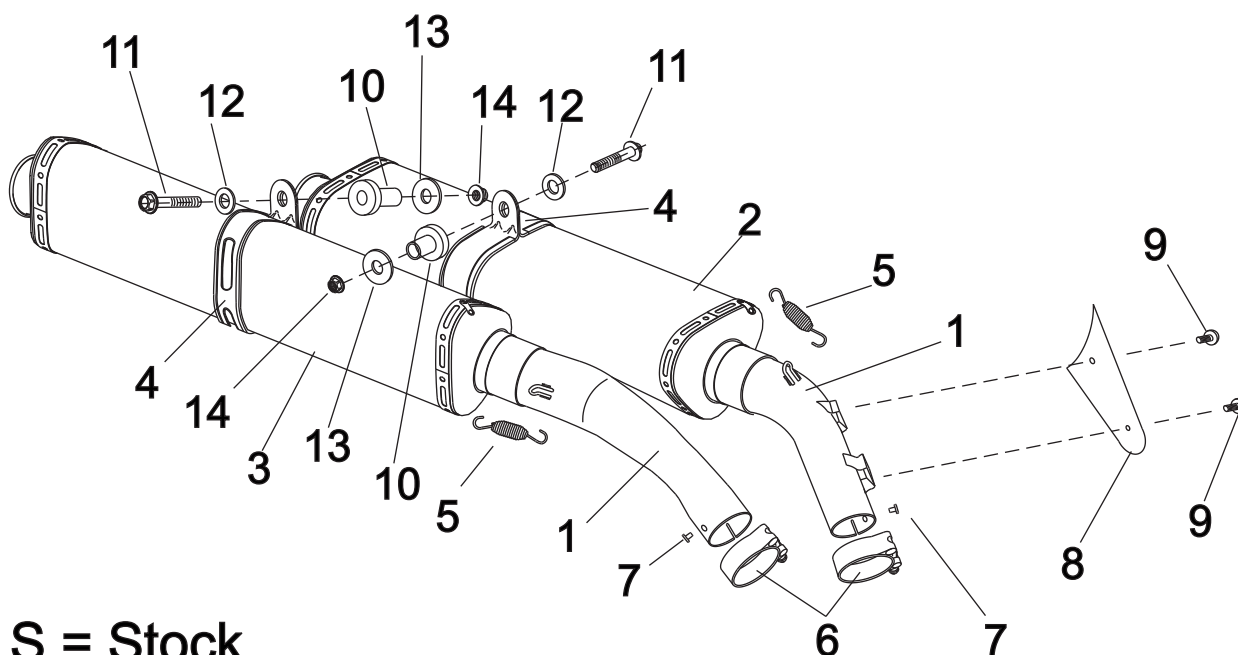


Fig. 7

#131327(2,5)



S = Stock

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Yoshimura Tail Pipe		
	Stainless Steel (Left Side)	1	1313-436
	Stainless Steel (Right Side)	1	1313-437
2	Muffler (Left)	1	
	TRC Muffler with Carbon Fiber Sleeve		1313272-LMA
	TRC Muffler with Stainless Steel Sleeve		1313275-LMA
3	Muffler (Right)	1	
	TRC Muffler with Carbon Fiber Sleeve		1313272-RMA
	TRC Muffler with Stainless Steel Sleeve		1313275-RMA
4	Stainless Steel Muffler Clamp	2	
	Stainless Steel or Titanium Sleeve use Carbon Fiber Sleeve use		CTS815X CTS815
5	1.5" Exhaust Spring	4	RACE-SPX-1
6	Stainless Steel Collector Clamp	2	220-59

NO.	DESCRIPTION	QTY	PART #
7	Collector Rivet	2	S-RIVET
8	Tail Pipe Heat Shield	1	1313-HS
9	Heat Shield mounting screws	2	RC116HSB
10	Spacer	2	1313-SPC
11	8mm Bolt 50mm Long	2	M8X50H
12	8mm Flat Washer	2	8MMWASHER
13	8mm Flat Washer Large	2	8MMWASHERL
14	8mm Flange Nut	2	8MMNUT
**	Yoshimura Vinyl Sticker	2	17028-BLK
**	Muffler Clamp Heat Insulator (cut if needed)	2	HT-SHLDTRS