EEFF SUSHIMURA JAPAN CO., LTD. PRODUCT INSTALLATION INSTRUCTION MANUAL

YAMAHA YZF-R25/MT-25 / YZF-R3/MT-03

STREET SPORTS SLIP-ON R-77S CARBON END

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.



CAUTION Before beginning installation, let motorcycle cool down.

CAUTION Be sure not to damage each part during installation.

CAUTION Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.

CAUTION Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

CAUTION Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

1. Product Information :

| Description | YAMAHA YZF-R25/MT-25(19-) / YZF-R3/MT-03(18-) Street Sports Slip-On R-77S Single Exit | | | | | | |
|-------------|---|---------------|------------------------|--|--|--|--|
| Part Number | Metal Magic Sleeve (SMC) : 180-348-5W20 | Cyclone Type | Y348S77C1 | | | | |
| | Satin Finish Sleeve (SSFC) : 180-348-5W30 | Main Material | Stainless steel | | | | |
| | Titanium Blue Sleeve (STBC) : 180-348-5W80B | Weight | (SMC) & (SSFC) : 2.1kg | | | | |
| | | [STD : 2.7kg] | (STBC) : 1.9kg | | | | |

2. Applicable Model :

Model YAMAHA YZF-R25/MT-25(19-) / YZF-R3/MT-03(18-)

3. Contents:

| No. | Descriptions | Part No. | Q'ty | No. | Descriptions | Part No. | Q'ty |
|-----|------------------------------------|---------------|------|-----|-------------------|--------------|------|
| 1 | Tailpipe | 115-348-5W00 | 1 | 7 | Washer M6x13 | 812-206-1310 | 2 |
| 2 | Silencer Assy Metal Magic Sleeve | 186-40A-5W20 | | 8 | Flange Nut M6 | 823-006-1000 | 2 |
| | Silencer Assy Satin Finish Sleeve | 186-40A-5W30 | 1 | 9 | Exhaust Spring | 118-001-0000 | 2 |
| | Silencer Assy Titanium Blue Sleeve | 186-40A-5W80B | | 10 | Gasket #346 | 129-346-3000 | 1 |
| 3 | Silencer Band | 162-40R-G500 | 1 | 11 | Heat Guard | 161-348-0000 | 1 |
| 4 | Silencer Band Rubber | 896-016-0835 | 1 | 12 | Button Bolt M6x20 | 803-206-4020 | 1 |
| 5 | Silencer Bracket | 161-348-0200 | 1 | 13 | Washer M6x14 | 812-106-1401 | 2 |
| 6 | Button Bolt M6x15 | 803-206-4015 | 2 | | | | |

