EEGE YOSHIMURA JAPAN CO., LTD. PRODUCT INSTALLATION INSTRUCTION MANUAL

HONDA CBR250RR Street Sports Slip-On R-77S Carbon End

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.



- **CAUTION** Before beginning installation, let motorcycle cool down.
- **CAUTION** Be sure not to damage each part during installation.
- **CAUTION** Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.
- **CAUTION** Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.
- **CAUTION** Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

1. Product Information :

Description	HONDA CBR250RR Street Sports Slip-On R-77S Carbon End	Cyclone Type	H42CS77C1
Part Number	Stainless Sleeve (SSC) : 180-42C-5W50	Main Material	Stainless steel
	Metal Magic Sleeve (SMC) : 180-42C-5W20	Weight	(SSC) & (SMC) : 2.5kg
	Titanium Sleeve (STC) : 180-42C-5W80	[STD : 5.5kg]	(STC) & (STBC) : 2.3kg
	Titanium Blue Sleeve (STBC) : 180-42C-5W80B		

2. Applicable Model :

Model	HONDA CBR250RR		
Engine Type	MC41E		

3. Contents :

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty
1	Tailpipe	185-42C-5W00	1	4	Silencer Band Rubber	896-016-0835	1
2	Silencer Assy Stainless Sleeve	186-227A5W50	1	5	Exhaust Spring	118-001-0000	2
	Silencer Assy Metal Magic Sleeve	186-227A5W20		6	SD#98	138-138-4398	1
	Silencer Assy Titanium Sleeve	186-227A5W80		7	Cap Bolt M6x8 Thread Lock	800-806-4008	1
	Silencer Assy Titanium Blue Sleeve	186-227A5W80B		8	Conical Spring Washer M6	811-106-0000	1
3	Silencer Band	162-41R-G531	1				

Parts Diagram *Note Note Note Serial Number Joint Biller Image: Serial Number Image: Serial Number