



vers.011 / 02



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as31gt.rearsets

as31gt.rearsets-K08

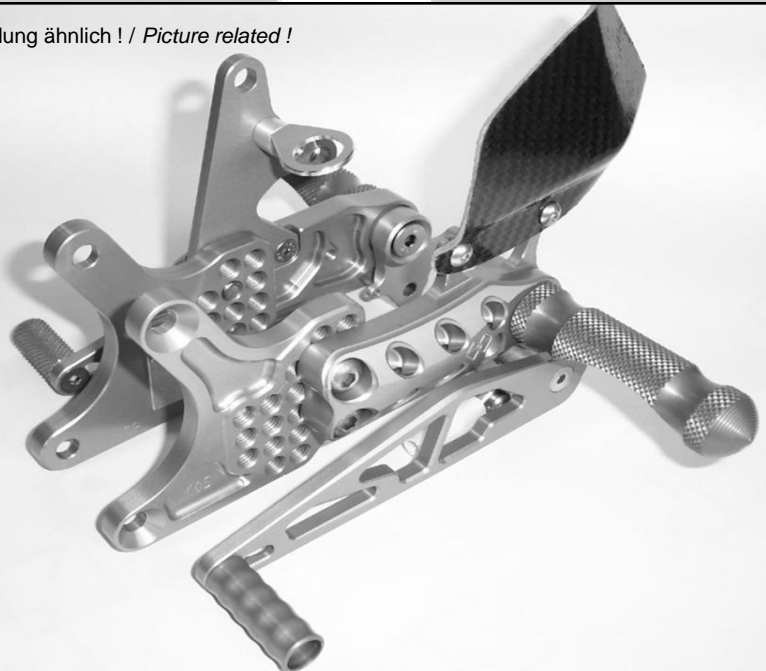
Zertifikat

Certificate

Anbauanleitung

Owners manual

Abbildung ähnlich ! / *Picture related !*



www.gillestooling.com

info@gillestooling.com

Safety instructions



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You must read these Installation Instructions carefully and

Thank you for purchasing one of our products and we wish a lot of enjoyable riding. With Gilles you make a standard bike - your bike.

- Safety always comes first.
- Do you have the correct tools?
- Do you have the ability and aptitude to confidently mount this product. If in doubt consult a skilled technician.
- We always advise fitment is carried out by skilled personnel.
- Non-compliance with the instructions can be hazardous. For your own protection and the safety of the bike please always follow the instructions.
- Any Gilles parts will not be covered by warranty if fitted incorrectly.

General instructions

- Please ensure the motorcycle is adequately secured before commencing work.
- Always make sure that the motorcycle is stable and firmly supported.
- A hot engine and exhaust system can burn. Allow all hot parts to cool before commencing work.
- Keep children and household pets well away from the work zone.
- Remove all items of personal jewellery (rings, chains, wristwatch, etc.) before commencing work.
- The fitment instructions relate only to the fitment on a standard motorcycle.
- We cannot warranty or legislate for interaction or interference with non standard or custom parts.
- If a technician is installing the parts please ensure these instructions are passed to the owner.
- Please keep the instruction manual at a safe place. In case of selling our product, please hand the installation instructions over to the new owner.
- Consult info@gillestooling.com if the instructions in question are no longer in your possession. .

Operating licence

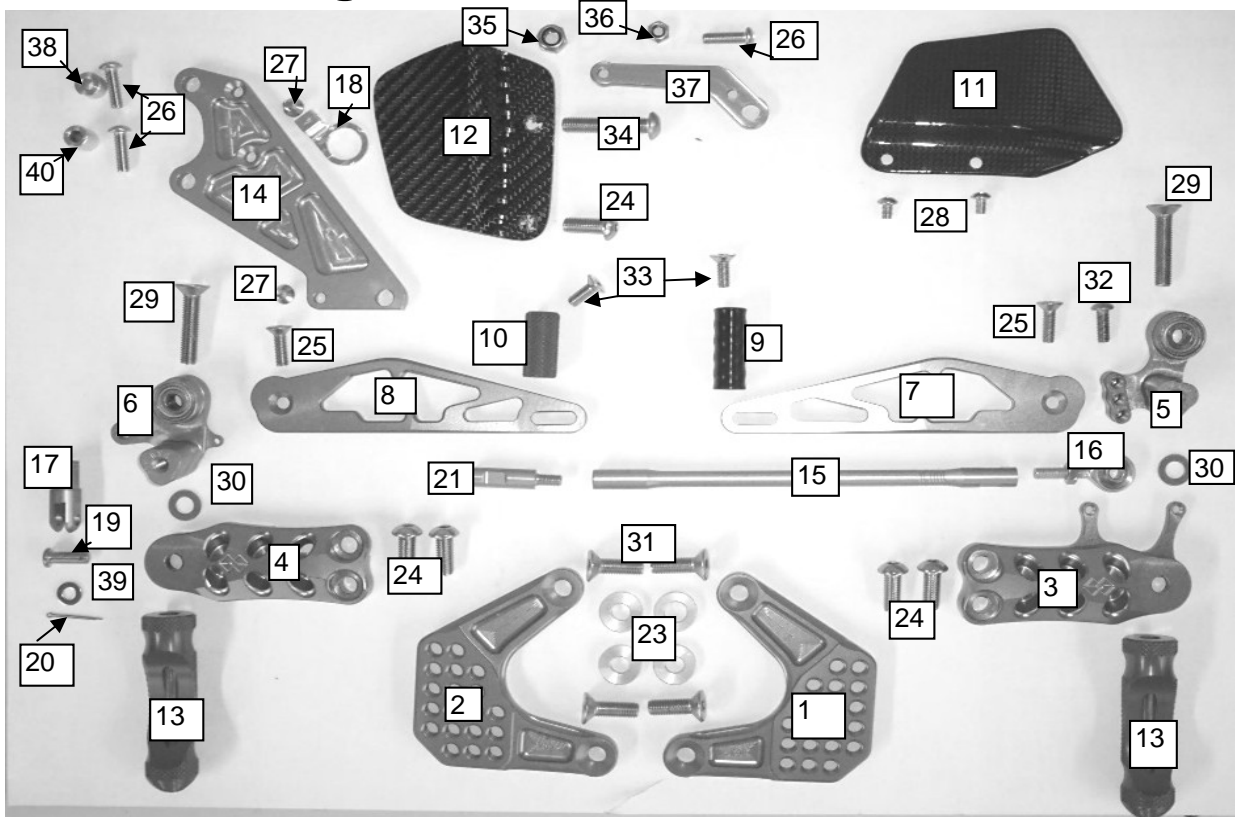
- Always comply with the regulations regarding approval in the country of use.
- For the Federal Republic of Germany:
Entry required in the vehicle's registration papers.
- The footrest system must not be used on public roads if the gearbox shift pattern is reversed.

Assembling note

- Screws, bolts and nuts are tightened in accordance with the applicable DIN/ISO standards. Tightening torques that deviate from the standards are stated.
- Clamping area must non-greased.
- All threaded connections must be greased with suitable grease. Please be careful with the tools to avoid i.e. scratches.
- Mounting and bleeding at the brake system only by skilled personnel.
- Take care that no wires and hoses (especially brake hoses) are too close or touching other components or moving parts.
- After each mounting check all bolts for correct tightening and specified torque moment.
- Take care that any parts from the footrest system always have a minimum clearance of 5 mm to any moving parts.

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K 08



Pos.	Description	Part-No.	Qty.
1	left basic plate	K08GL-*	1
2	right basic plate	K08GR-*	1
3	left adjusting plate	UV01L-*	1
4	right adjusting plate	UV01R-*	1
5	gear lever bearing	UL01L-*	1
6	brake lever bearing	UL01R-*	1
7	gear lever	US02-*	1
8	brake lever	UB02-*	1
9	gear lever toe piece	UTR02	1
10	brake lever toe piece	UTR01	1
11	left heel protector	CAR 01L	1
12	right heel protector	CAR01R 8-49	1
13	footrest	UF01-*	2
14	holder brake cylinder	UHB11-*	1
15	gear shaft	USW07-*	1
16	ball and socket bearing	GAKFR6	1
17	brake cylinder adapter	UAD 02-30	1
18	holder for stopp light	BLS 04	1
19	adapter pin	BO 01	1
20	split pin	Spl 1,6	1
21	gear shaft	USW-AD01-*	1

Pos.	Description	Part-No.	Qty.
22			
23	collar	DS20-8-4	4
24	screw	M8x20ISO7380	5
25	screw	M6x20DIN7991	2
26	screw	M6x20ISO7380	3
27	screw	M5x10DIN7991	2
28	screw	M5x8ISO7380	2
29	screw	M8x40DIN7991	2
30	washer	ULS8,4DIN125	2
31	screw	M8x25DIN7991	4
32	screw	M6x16ISO7380	1
33	screw	M6x16DIN7991	2
34	screw	M8x40ISO7380	1
35	nut	M8-985-VA	1
36	nut	M6-985-VA	1
37	holder	HA12-B	1
38	collar	DS12-6-9	1
39	washer	ULS 6,4	1
40	collar	DS12-6-14	1
41			
42			

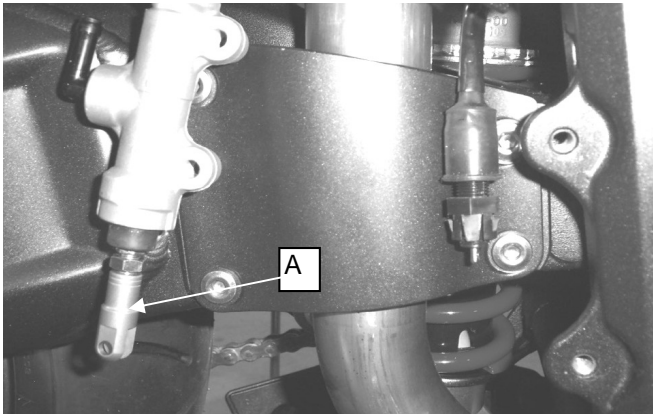
-* = colour; G= gold / t= titanium / B= black



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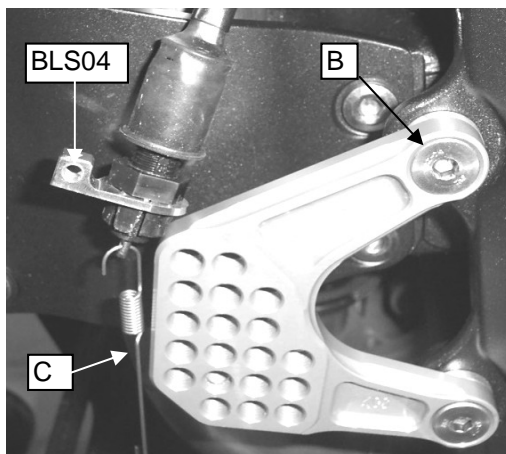
manual K08

Rechts / right hand side



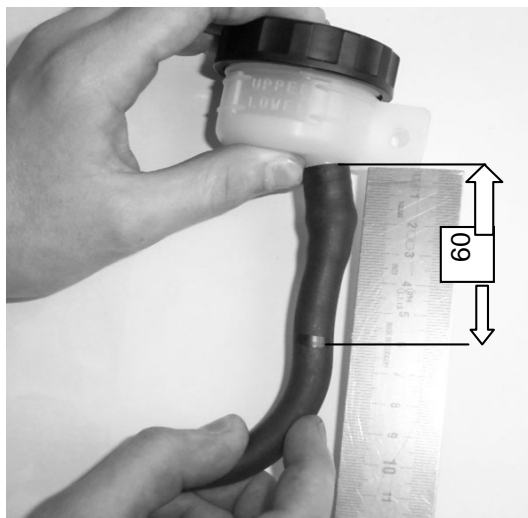
original Fußrastenanlage
abschrauben.
Adapter UAD02-30 (A) an
Bremszylinder schrauben.

Remove the original footrest system.
Mount brake cylinder adapter UAD=02-
30 (A) on brake cylinder.



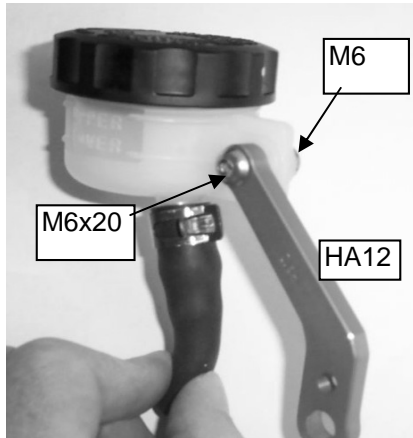
Grundplatte mit Schraube M8x25
DIN7991(B) und Scheibe DS20-8-4
am Rahmen
befestigen. Anzugsmoment 25Nm.
BLS04 und original Feder (C) am
Bremslichtschalter befestigen.

Mount basic plate with screw M8x25
DIN 7991 (B) and collar DS20-8-4
on the frame. Tightening torque 25Nm.
Mount BLS04 and original spring (C)
on stopp light switch.



Bremsflüssigkeitsbehälter vom
Fahrzeug demontieren und
Brems Schlauch auf 60mm Länge
kürzen.

Dismount brake fluid reservoir from
vehicel and cut the brake hose to a
lenght of 60 mm.



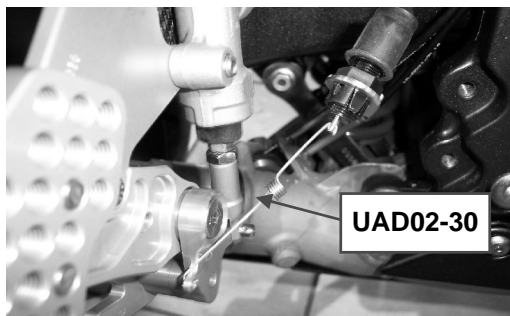
Halter HA12 mit Schraube M6x20 DIN7380 und Mutter M6 leicht anziehen.

Holder HA12 with screw M6x20 and nut M6 - screw lightly



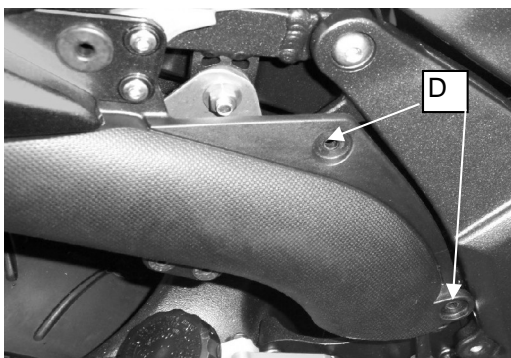
Bremsschlauch auf Bremszylinder schieben und mit Clip befestigen.

Push brake hose on brake cylinder and fix it with the clip.



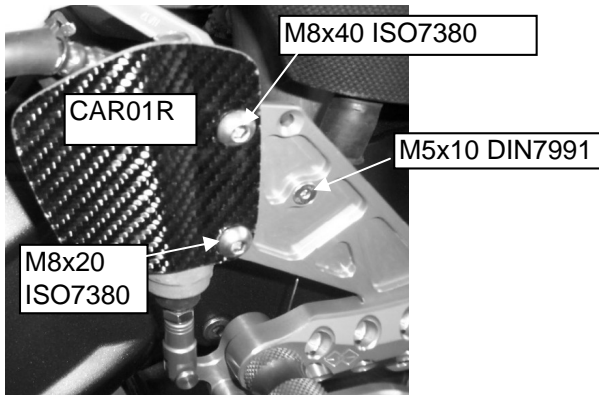
Adapter Bremszylinder UAD02-30 an Bremszylinder montieren. Original Feder gem. Abbildung einhängen. Bremszylinder mit Schrauben M8x20 ISO 7380 an Halteplatte montieren. UAD02-30 mittels Bolzen und Splint am Lagerbock montieren.

Mount brake cylinder adapter UAD02-30 on brake cylinder. Mount spring as shown in pic. Screw brake cylinder onto the holder with screws M8x20 ISO 7380. Mount UAD02-30 with BO01 and split pin onto brake lever bearing.



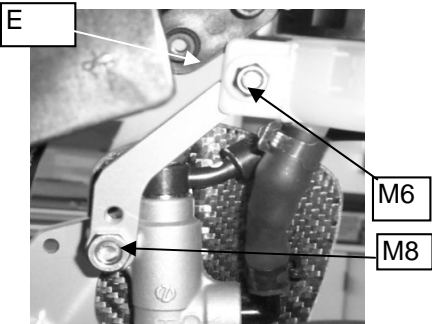
Die original Seitendeckel Befestigungsschrauben demontieren (D). Oben mit DS12-6-9 und Schraube M6x20 ISO7380 und unten mit DS12-6-14 distanzieren.

Dismount the original screws from side cover (D). Distance the cover on the top with DS12-6-9 and screw M6X20 ISO7380 and on the lower side with DS12-6-14.



Bremszylinder mit CAR01R und Schraube M8x20 ISO7380 und M8x40 ISO7380 befestigen.
 BLS mit Schraube M5x10 DIN 7991 befestigen.

Mount brake cylinder with CAR01R and screw M8x20 ISO7380 and M8x40 ISO7380. Mount BLS with screw M5x10 DIN 7991.



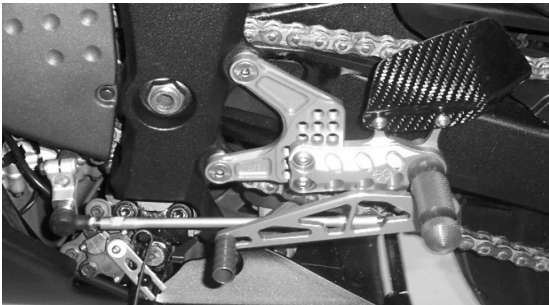
Bremsflüssigkeitsbehälter so ausrichten, das Halter HA12 parrallel zum Seitendeckel (E) ist. Mutter M8 und M6 festziehen.

Place brake fluid reservoir that way, that the holder HA12 is parallel to side cover. Tighten M8 and M6.



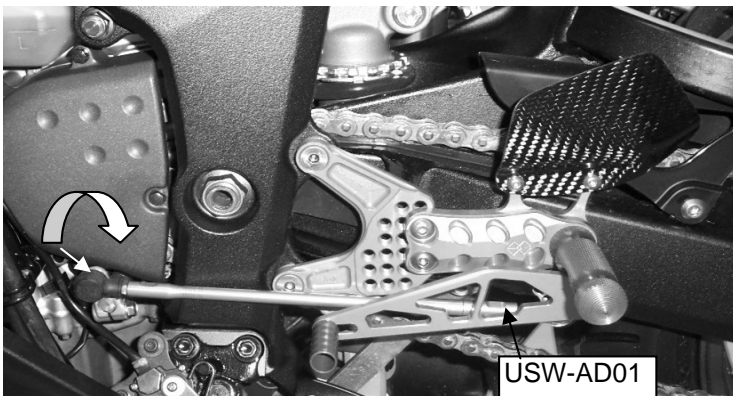
Links:
 Original Fußrastenanlage mit Schaltwelle demontieren.

Left side:
 Dismount original footrest with gearshaft.



AS31GT mit Schraube M8x25 DIN7991 und DS20-8-4 befestigen. Anzugsmoment 25Nm.

Tighten AS31GT with screw M8x25 DIN7991 and DS20-8-4. Tightening torque 25 Nm.



Für Umkehrschaltung Schaltarm am Getriebeausgang um 180 Grad drehen.
 Bei den hintersten Einstellpositionen Schaltwelle mit UWS-AD01 verlängern.

For reverse shifting, turn the actuating arm about 180 degree on gear box exit. For the hindmost adjust position you have to elongate the gearshaft with UWS-AD01.

AS31GT

Technische Information *Technical information*



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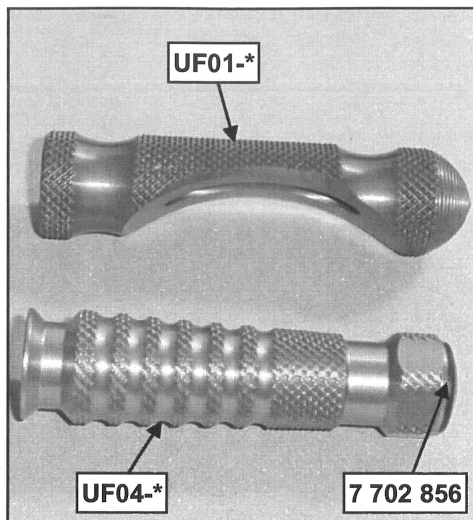


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- Die Fußrasten UF01-* werden ab sofort durch die neuen leichteren Fußrasten UF04-* an unserer Rastenanlage AS31GT ersetzt.
- Zusätzlich wird eine Verschlusskappe 7 702 856 an der neuen Raste verwendet.
- Als Ersatzteil steht die Fußraste UF01-* weiterhin zur Verfügung.
- Bei Bestellung bitte den Fußrastentyp beachten.

-At the AS31GT rearsets the footrest UF01- will be replaced by the lighter new UF04-* footrest.*
-In addition is the plug 7 702 856 onto this footrest.
-The footrest UF01- is still available as a spare part.*
-Please choose the correct type at ordering.



as31gt-K08

Packzettel/Packing Slip



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Pos.	Description	Part-No.	Qty.	OK
1	bolt	M6x20-7380-VA	2	
2	bolt	M8x20-7380-VA	1	
3	bolt	M8x40-7380-VA	1	
4	bolt	M6x20-7991-VA	1	
5	bolt	M8x25-7991-VA	4	
6	safety nut	M6-985-VA	1	
7	safety nut	M8-985-VA	1	
8	spacer	DS 11-6-14	1	
9	spacer	DS 12-6-9	1	
10	spacer	DS 20-8-4	4	
11	holder	HA12-B	1	
12	heel guard	CAR01-R-8-49	1	
13	brake cyl. adapter	UAD 02-30 complete	1	
14	gear shaft adapter	USW-AD01-*	1	
15	manual	AS31GT-K02-ABA	1	
16	certificate	04TG0133	1	

* = colour; B = black/ G= gold/ T= titan

MA	
Datum	